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Ikeda

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(54) **END PORTION MEMBER, PHOTSENSITIVE
DRUM UNIT AND PROCESS CARTRIDGE**

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(58) **Field of Classification Search**
None
See application file for complete search history.

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(57) **ABSTRACT**

A bearing member engageable and disengageable from a recessed portion of an image forming apparatus body is included. While the bearing member is engaged into the recessed portion, a cross-sectional area occupancy ratio which is a degree of area occupied by a cross-section of the bearing member to a cross-section of the recessed portion is 15% or higher and 75% or less. An outer peripheral shape of the bearing member in a cross-section is a hexagon, and assuming that a radius of a circumscribed circle of the hexagon is r_{1g} , and when a hexagon is formed by sides enclosed by a triangle formed at an opening of the recessed portion when the recessed portion is viewed from a front in the axial direction and a triangle formed at a bottom of the recessed portion, a radius of an inscribed circle of the hexagon is r_{2h} , $r_{1g} - r_{2h} > 0$.

11 Claims, 26 Drawing Sheets

